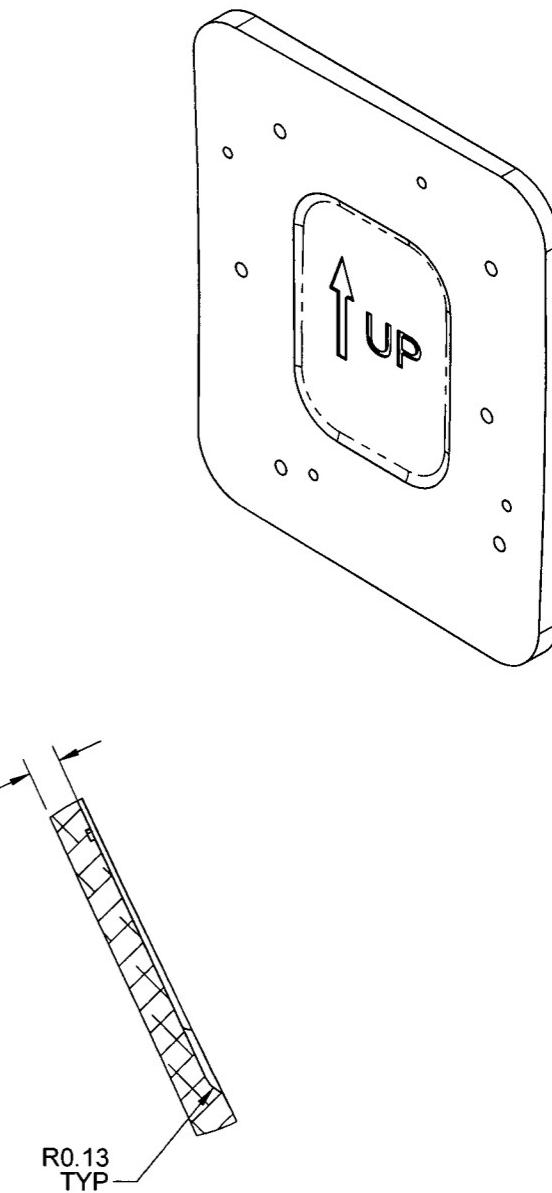
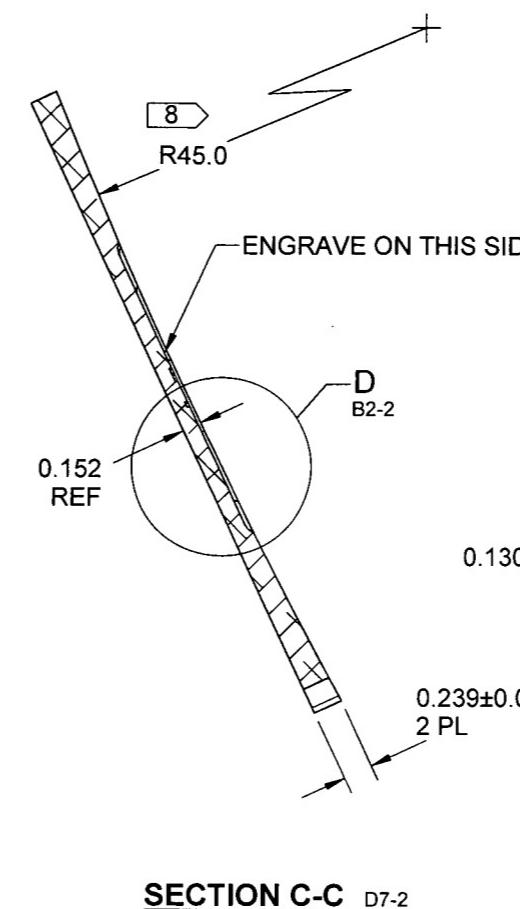
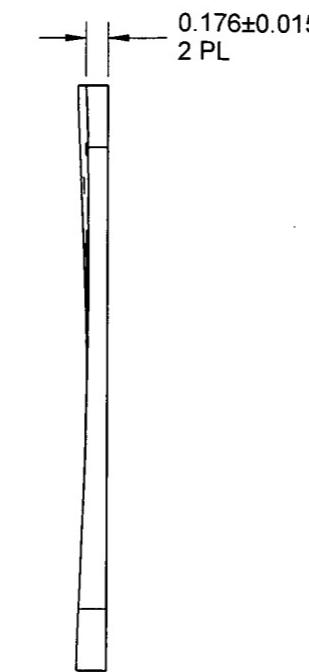
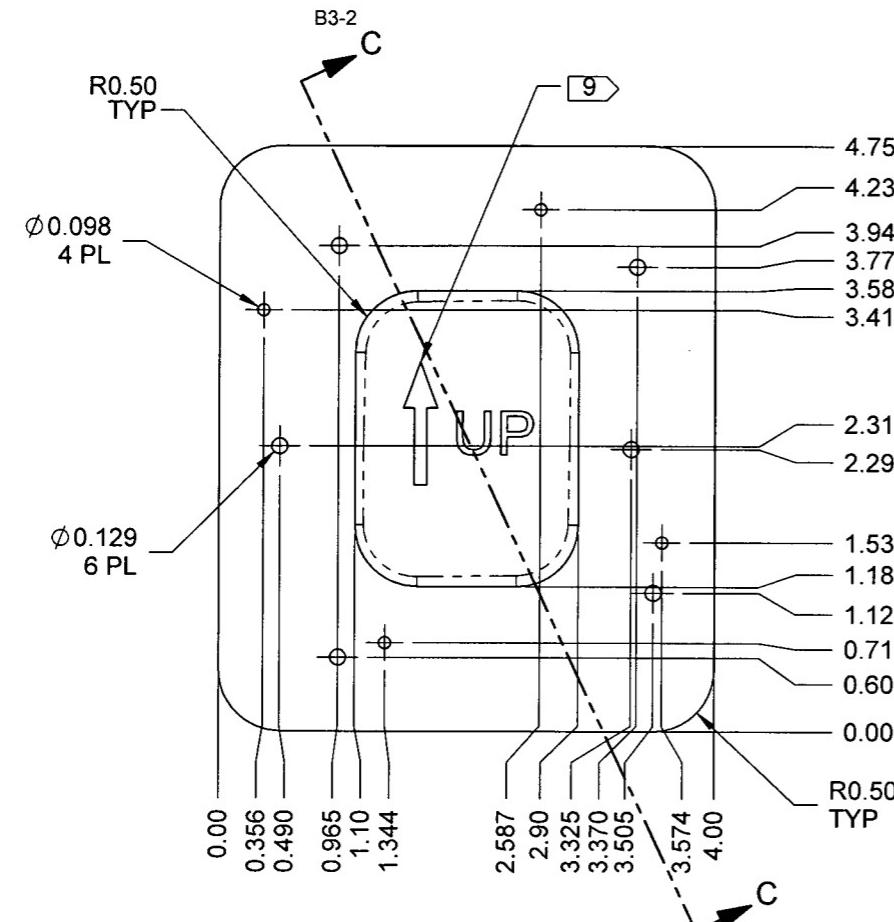


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D



SECTION C-C D7-2

DETAIL D C3-2
SCALE 2X

D4102-2 SHIM B

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
PER DART SPEC. M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4102-2" & B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.30 lbs
- 8) SURFACE FINISH MINIMUM 250 MICROINCH
- 9) ENGRAVE "UP & ARROW" TO A DEPTH OF MAXIMUM 0.020 IN THIS LOCATION WITH A TOOL TIP RADIUS OF 0.063

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	RF	
CHECKED		DRAWING NO.
MFG. APPR.		REV. B
APPROVED		D4102
DE APPR.		SHEET 2 OF 3
DATE	10.08.06	TITLE
		SHIM
		SCALE
		NTS
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2010-08-23

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